



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DAS
6
9-89

D350-616-015
Job Sheet 170303



Part No: D350-616-015

Job Qty: 3 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 4/19/18 1/31

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	1/19/18	1/19/18	0.00	0.00	Start Up Stores/Pkg-2	SV		FEB 0 1 2018
110	Packaging	3 pcs	1/19/18	1/19/18	0.00	0.00	Packaging1-3			FEB 0 8 2018
120	QC	3 pcs	1/19/18	1/19/18	0.00	0.00	QC4			Smf
125	DC	3 pcs	1/19/18	1/19/18	0.00	0.00	DC			Smf
130	Packaging	3 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1			Smf
140	QC21-FG	3 Ea	1/19/18	1/19/18	0.00	0.00	QC21	DAS 21 9-89	FEB 1 4 2018	fsc28

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2344	3	13	0	0
	D2348	12	23	0	0
	D2353	3	8	0	0
	D2364	3	5	0	0
	D2365	6	11	0	0
	D2369-1	3	3	0	0
	D2369-3	3	3	0	0
	D4780-041	3	7	0	0
	D5387-041	3	4	0	0
	D5388-1	3	4	0	0
	MS20426AD4-5	75	490	0	0
	MS20426AD4-6	75	1,882	0	0
	MS20426AD5-7	18	1,291	0	0
	MS20426AD5-8	18	639	0	0
	MS20601-AD4W2	45	169	0	0
	MS20601-AD4W3	90	617	0	0
	MS21042L3	18	3,030	0	0
	MS24693-C273	18	36	0	0
	MS24693-C48	66	201	0	0
	MS35207-263	24	127	0	0
	NAS1149D0363J	39	4,276	0	0

Part Specifications

Specifications could not be found.

A: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA/Checked: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION St Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		AGAINST DEPARTMENT/PROCESS																	
Date : _____ Step #: _____				<table border="1"> <tr> <td>☐</td> <td>Water Jet</td> <td>☐</td> <td>Engineering</td> </tr> <tr> <td>☐</td> <td>Prod. Eng. Coord.</td> <td>☐</td> <td>Quality</td> </tr> <tr> <td>☐</td> <td>Rec/Store/Packaging</td> <td>☐</td> <td>Other</td> </tr> <tr> <td>☐</td> <td>Supplier</td> <td>☐</td> <td></td> </tr> </table>		☐	Water Jet	☐	Engineering	☐	Prod. Eng. Coord.	☐	Quality	☐	Rec/Store/Packaging	☐	Other	☐	Supplier	☐	
☐	Water Jet	☐	Engineering																		
☐	Prod. Eng. Coord.	☐	Quality																		
☐	Rec/Store/Packaging	☐	Other																		
☐	Supplier	☐																			
Description Work Order Dev _____				MRB (QSI042) Approval _____																	
				Completed By _____																	
				Lead hand / Supervisor Approval Verification _____																	
				QC / QA Coordinator Approval _____																	

Root Cause		DART AEROSPACE S040401 Deck Plate		PART NO: D350-616-015 Original Serial #: S040401 Revision: Operation: Start up Operation 02/08/18 Change No: CHG005 Job No: 170303	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Press ☐ Bendi ☐ Centri ☐ Crack ☐ Crimp ☐ Cuffs ☐ Crush ☐ Heat ☐ Wave ☐ Marks/Chatter ☐	Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000357

Tel (613) 632-5200

Containers on Master Unit 000357				
Serial No	Part No	Customer Part No	Status	Quantity
S038005	D2348		Allocated	12
F159091	D2353	D2353	Allocated	1
F162427	D2353	D2353	Allocated	1
F162627	D2353	D2353	Allocated	1
F162613	D2364		Allocated	2
S037993	D2365		Allocated	6
S037976	D2369-1		Allocated	3
S037967	D2369-3		Allocated	3
S037962	D4780-041		Allocated	3
S026891	D5387-041		Allocated	1
S040384	D5387-041		Allocated	3
S038092	D5388-1		Allocated	2
S037960	MS20426AD4-5		Allocated	75
S037956	MS20426AD4-6	MS20426AD4-6	Allocated	75
S037939	MS20426AD5-7		Allocated	18
S037936	MS20426AD5-8		Allocated	18
S037933	MS20601-AD4W2		Allocated	45
S037931	MS20601-AD4W3		Allocated	90
S037926	MS21042L3	MS21042L3	Allocated	18
S037919	MS24693-C48		Allocated	66
S037916	MS35207-263		Allocated	24
S037912	NAS1149D0363J	NAS1149D0363J	Allocated	39

D2364 S038050 x1
 D5388-1 S026771 x1
 D2344 F163801 x3
 MS24693 C48 Fm137658 x18

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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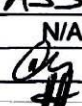
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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	